



unit: INCH

<b>L</b> LENGTH TOLERANCE	≤ 5/8"	+ 0	- 0,03
	> 5/8" to ≤ 1-1/2"	+ 0	- 0,05
	> 1-1/2" to ≤ 2-3/4"	+ 0	- 0,06
	> 2-3/4"	+ 0	- 0,09

<b>S</b> THREAD LENGTH	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 5	# 1	Min	0,050	0,220	0,092	0,129	13	18
		Max	0,065	0,252	0,097	0,138		
# 6	# 1	Min	0,050	0,244	0,103	0,142	12	24
		Max	0,065	0,279	0,108	0,153		
# 8	# 2	Min	0,060	0,292	0,121	0,168	10	39
		Max	0,075	0,332	0,126	0,179		

Flat countersunk head, Square recessed, Coarse thread, Zinc

Date: 1 avril 2015

Fait par: P.B.